

DuPont 6141R

Ag Cofirable Via Fill Conductor Composition

EUROPEAN TECHNICAL DATASHEET

All values reported here are results of experiments in our laboratories intended to illustrate product performance potential with a given experimental design. They are not intended to represent the product's specifications, details of which are available upon demand

Product Description

DuPont 6141R is a cofirable silver via fill compatible with DuPont™ GreenTape™ 951 low temperature co-fired ceramic system. DuPont 6141 is ideally suited to provide reliable interconnection between Ag conductor layers

Product Benefits :

- Co-fire processing
- High density
- High circuit density
- Phthalate, Cadmium, Nickel oxide free*

* Phthalate, Cadmium and Nickel oxide 'free' as used herein means that cadmium, phthalate and nickel oxide are not intentional ingredients in and are not intentionally added to the referenced product. Trace amounts however may be present

Processing

- **Design**
For detailed recommendations on use of GreenTape™ 951 and conductors such as DuPont 6141R, see the GreenTape™ 951 Product Data Sheet. For compatible thick film compositions and their recommended use consult your DuPont representative
- **Screen Type**
25-50 µm thick etched or punched metal stencil, with a squeegee speed as low as 10 mm/.
- **Drying**
Allow prints to level for over 5-10 minutes at room temperature, then dry for 5 minutes at 120°C Do not over-dry
- **Firing**
Consult 951 technical data sheet

Compatibility

Whilst DuPont has tested this composition with the materials specified above and the recommended processing conditions,

it is impossible or impractical to cover every combination of materials, customer processing conditions and circuit layouts. It is therefore essential that customers thoroughly evaluate the material in their specific situations in order to completely satisfy themselves with the overall quality and suitability of the composition for its intended application (s).

TABLE 1. TYPICAL PHYSICAL PROPERTIES

Viscosity (Pa.s.)	1500-2800
Brookfield HBT, 1rpm, SC4-14/6R utility cup and spindle, 25°C±0.2°C	
Thinner	9450
Shelf Life (months)	6

TABLE 2. TYPICAL FIRED PROPERTIES

Via Diameter Resolution (µm)	100
Via Pitch minimum (µm)	200
Fired Resistivity [mΩ/□]	3
(fired dimension: 220 µm diameter, 100µm thick tape)	

Storage and Shelf Life

Containers may be stored in a clean, stable environment at room temperature (between 5°C – 30°C) with their lids tightly sealed. Storage in high temperature (<30°C) or in freezers



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(temperature <0°C) is NOT recommended as this could cause irreversible changes in the material. The shelf life of compositions in factory-sealed (unopened) containers between (5°C – 30°C) is 6 months from date of shipment.

Thinner

6141R composition is optimized for screen printing and thinning is not normally required. Use the DuPont recommended thinner for slight adjustments to viscosity or to replace evaporation losses. The use of too much thinner or the use of a non recommended thinner may affect the rheological behaviour of the material and its printing characteristics. Please refer to table 1. Typical Physical Properties'

Printing

The composition should be thoroughly mixed before use. This is best achieved by slow, gentle hand stirring with a clean burr-free spatula (flexible plastic or stainless steel) for about 1-2 minutes. Care must be taken to avoid air entrapment. Printing should be performed in a well ventilated area. Additional information on requirements for printing areas is contained in DuPont Technical Guide EUT 7.3 'Processing-Screen Printing Rooms' available on request.

Note: optimum printing characteristics are generally achieved in the room temperature range of 20°C-23°C. It is therefore important that the material, in its container, is at the temperature prior to commencement of printing. Class 10,000 printing area is recommended for building complex hybrids and multilayer circuits, otherwise severe yield losses could occur. Refer to 'Processing Summary'.

Form vias in unfired DuPont™ GreenTape™ 951 low temperature co-fired ceramic system. The preferred method for via filling is use of stencil masks and screen printing methods. A vacuum stone or other support structure that uniformly distributes vacuum to the GreenTape™ 951 green sheet is recommended.

Drying

Allow prints to level at room temperature, then dry in a well ventilated oven or conveyor dryer. Refer to 'Processing Summary'.

Lamination and Firing

Laminate multiple sheets of GreenTape™ 951 onto which DuPont 6141R has been printed according to processing parameters detailed in the GreenTape™ 951 Design Guide and on the GreenTape™ 951 Product Data Sheet. Consult these documents as well for details of the recommended GreenTape™ 951 firing profile for belt or box air furnaces.

Fire in well ventilated belt, conveyor furnace or static furnace. Air flows and extraction rates should be optimized to ensure that oxidizing conditions exist within the muffle and that no exhaust gases enter the room.

General

Performance will depend to a large degree on care exercised in screen printing. Scrupulous care should be taken to keep the composition, printing screens and other tools free of metal contamination. Dust, lint and other particulate matter may also contribute to poor yields.

Safety and Handling

DuPont thick film compositions are intended for use in an industrial environment by trained personnel. All appropriate health/ safety regulations regarding storage, handling and processing of such materials should be complied with. For information on health / safety regulations please refer to the specific product MSDS and to the DuPont Safety Guide EUT 7.1 'Practical Safe Handling of Thick Film Compositions'

The information provided herein corresponds to our knowledge on the subject at the date of its publication. This information may be subject to revision as new knowledge and experience becomes available. The data provided fall within the normal range of product properties and relate only to the specific material designated; these data may not be valid for such material used in combination with any other materials or additives or in any process, unless expressly indicated otherwise. The data provided should not be used to establish specification limits or used alone as the basis of design; they are not intended to substitute for any testing you may need to conduct to determine for yourself the suitability of a specific material for your particular purposes. Since DuPont cannot anticipate all variations in actual end-use conditions DuPont makes no warranties and assumes no liability in connection with any use of this information. Nothing in this publication is to be considered as a license to operate under or a recommendation to infringe any patent rights.

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