# DuPont 9169 SILVER CONDUCTOR

# **Technical Data Sheet**

# **Product Description**

DuPont 9169 silver conductor is a polymer based conductor used for Indium Tin Oxide (ITO) and other transparent conductive oxide substrates

## **Product Benefits**

- Excellent Conductivity
- Fine line print capability

## Processing

# **Screen Printing Equipment**

May be printed using reel-to-reel, semiautomatic, or manual printers

#### **Screen Types**

Stainless steel or polyester

#### **Typical Cure Conditions**

Depending on the temperature tolerance of the substrate, DuPont 9169 may be cured at temperatures between 120°C and 170°C. Cure times can vary from 5 minutes to 30 minutes. Longer cure times and higher cure temperatures improve adhesion, Resistivity and abrasion resistance

# Typical Circuit Line Thickness Printed with 325-mesh stainless steel screen

10-12 microns

Clean up Solvent Ethylene glycol diacetate

# Table 1 Typical Physical Properties (on 5-mil Polyester Film)

Test	Properties
Resistivity (mΩ/sq/mil) (@ 25 μm thickness)	≤ 18
Abrasion Resistance, Pencil	2
Hardness (H) (ASTM D3363-74)	
Solderability	Not Recommended
Table 2   Composition Properties	
Viscosity (Pa.s) (Brookfield RVT, 10rpm #14 spindle &UC, 25ºC)	30 - 55
Solids (750°C)(%)	78.0 - 80.0
Coverage (cm²/gm)	120 - 150
(@25µm cured thickness)	
Thinner	DuPont 8210

Table 1 & 2 show anticipated typical physical properties for DuPont 9169 based on specific controlled experiments in our labs and are not intended to represent the product specifications, details of which are available upon request.

#### Storage and Shelf Life

Containers should be stored, tightly sealed, in a clean, stable environment at room temperature (<25°C). Shelf life of material in unopened containers is six months from date of shipment. Some settling of solids may occur and compositions should be thoroughly mixed prior to use.

#### Safety and Handling

For Safety and Handling information pertaining to this product, read the Material Safety Data Sheet (MSDS).

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